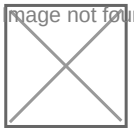
# CoPro: Optimum operation of an evaporator network in viscose fiber production

Project:
Improved energy and resource efficiency by better coordination of production in the process industries



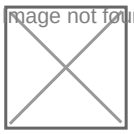

**The goal of the CoPro project** was to develop and to demonstrate methods and tools for process monitoring and optimal dynamic planning, scheduling and control of plants, industrial sites and clusters under dynamic market conditions, to provide decision support to operators and managers and to progress to automated closed-loop solutions to achieve an optimally energy and resource efficient production.

CoPro brought together 17 partners from 8 EU countries, including 5 industrial end users and 6 technology providing SMEs. The project developed solutions for the **plant-wide optimisation of large plants, for balancing production and consumption in industrial parks for industrial symbiosis**, and addressed **power plant scheduling** and **demand-side response**. It further developed online data analytics for **anomaly detection**, and **decision support** for plant operators and managers. The solutions can be integrated into the IT infrastructure of the plants via an **integration platform** that supports the connection to different IT systems. CoPro developed **model libraries** for the efficient development of advanced optimisation-based solutions and techniques and software for **hybrid modelling** and **model management**.

**The developments of CoPro** were motivated by and applied to challenging use cases from different sectors of the process industries:

- (Petro-)chemical production;
- Cellulose fiber production;
- Production, formulation and packaging of consumer goods;
- Sterilisation and packaging of food.

CoPro demonstrated that significant savings of energy and resources are possible by using advanced technologies for monitoring, decision support, optimisation, and planning and scheduling.




Sector:

# Chemicals

Summary:

## The Problem

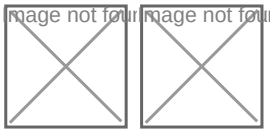
- Recovery of the spinbath is the process with the highest energy demand in viscose production.
- An evaporator network with 29 different evaporators is used for the reconcentration of the solution in different product cycles.
- The efficiency of the evaporators depends on the type, volume flow rate, temperature and fouling effects.

## The Solution

- A decision-support system (DSS) for the assignment of evaporators to different product cycles was developed in a cooperation of Lenzing AG and TU Dortmund.
- The optimum operating strategy is visualised for the operator who can accepted or reject it.
- The optimum operating strategy is determined at regular intervals and the responsible person is provided with information about the possible savings.

Theme:
Plant-wide monitoring - SPIRE02-2016
Keywords:
Load allocation, evaporator capacity, linear regression, modelling, mixed integer optimisation
Type:
**Case study**

## Resources

Link:
Technology Short Description: Optimum operation of an evaporator network viscose fiber production
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