

**WAHEREF PROJECT** (waste heat recovered existing furnace)

ACTE HEAT EXCHANGERS aubo@acte-sa.be





# ACTE HEAT EXCHANGERS



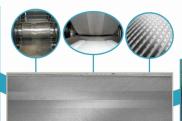




A passionate team with cutting-edge training and extensive experience in heat recovery

A business culture based on the development of a disruptive heat recuperator



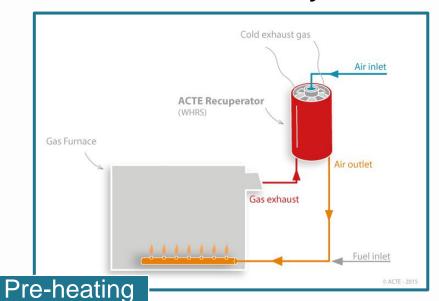


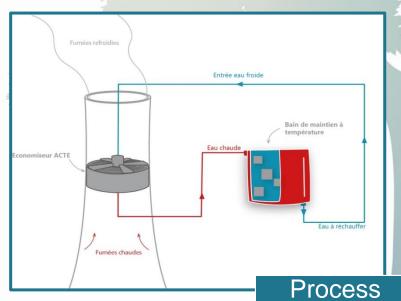


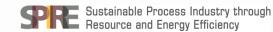
Industrialization oriented

### **PROJECT IDEA**

- Main concept :
  - Developping a standardized plug&play waste heat recovery system for easy retrofitting of existing energy consuming industrial furnaces
  - Key factors :
    - Focus on one key European industry with potential dissemination
    - Cost optimization through the whole system : heat exchanger, implementation/regulation/automation/piping/insulation, valorization
    - Adapted manufacturing techniques for standardization and flexibility of the modular system







### **PROJECT IDEA**

- Topic :
  - SPIRE 04-2016:

Industrial furnace design addressing energy efficiency in new and existing furnaces

- Key components:
  - FEED:
    - KA 1.1: Enhancing the availability and quality of existing resources → gas burners...
  - PROCESS:
    - KA 2.2: Energy harvesting, storage and reuse → High temperature heat recuperator
    - KA 2.3: Process monitoring, control and optimization → Hardware/software
    - Key Action 2.4: More efficient systems and equipment → Modular plug&play systems
  - APPLICATION:
    - KA 3.1: New materials contributing to development of energy and resource efficient processes → Especially for heat recuperator and storage through HTI and coatings

#### **EXPECTED IMPACT**

#### According to the call topic

- Reduce the energy consumption by at least 15%
  - → Recovery of more than 70% of waste heat (target 80%)
- Reduce the operating costs by at least 15% | Reduce Capex and Opex costs of the furnaces by at least 15%
  - → Combustion fuels represent the most important cost of furnaces + low cost heat recovery/valorization system
- Reduce NOx, SOx and CO emission by at least 25%
  - → Less combustion = less emissions
- Clear business cases for the deployment of the solutions in industry
  - → Based on one concrete site and use of the expertize of the partners focusing on industrial processes optimisation

#### According to the SPIRE roadmap

- Recycle internal process wastes
  - → Recovery of more than 70% of waste heat (target 80%)
- Re-design of products and/or business models for less use of materials and energy
  - → About 20% less material used for the waste heat recovery system on existing furnaces than state of the art technology

#### **EXPECTED IMPACT**

#### Cross-sectorial characteristics

- Designed for existing furnaces retrofitting
  - → based on an accessible knowledge
- Plug and play solution for high temperature furnaces
  - → glass industry, steel industy, ...
- Flexible system manufacturing process
  - → material, size, corrosion and clogging resistance, fouling ...

#### Cross cutting activities

- Focus on several energies → gas, electricity and hybrid heating
- Overall cycle → interaction upstream and downstream the furnace, with heat transfer and valorization
- Improved equipment efficiency → new material allowing the system to deal with corrosion, fouling, clogging...
- Prediction tools and software → modular system management
- Monitoring and control of NOx, SOx and CO → safety and interfacing

# **EXISTING PROJECT CONSORTIUM**

#### Industrial process expert

# ACTE: expert on heat recovery from furnace

- •Full thermodynamic analysis
- Design and manufacturing of the heat recuperator
- Optimization of the manufacturing process for standardization of the application
- Heat recuperator Testing follow-up

Process optimization expert

Raw material expert

Thermal storage expert

## LOOKING FOR PARTNERS

#### Industrial process expert

- Coordinator ?
- Site for testing
- Perfect knowledge of High temperature furnace constrains
- Management of interactions between furnace and other on-site needs
- Expression of needs and sector specificities

# ACTE: expert on heat recovery from furnace

- Full thermodynamic analysis
- Design and manufacturing of the heat recuperator
- Optimization of the manufacturing process for standardization of the application
- Heat recuperator Testing follow-up

#### Process optimization expert

- Coordinator ?
- Global view on industrial needs
- Automated monitoring, control and prediction software/hardware
- Regulation and safety
- Hydraulic piping and on site implementation

#### Raw material expert

- For heat recuperator and sub systems (inc. Storage)
- Innovative alloys
- High temperatures
- Creep ressitance
- Corrosion resistance
- Fouling slow down

#### Thermal storage expert

- Expertize on innovative techniques and materials for thermal energy storage
- Sizing of thermal solution for industrial needs
- Design and manufacture of storage system

## **CONTACT DETAILS**

- Business development
- Partnerships building

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- Technical specification
- Engineering
- Innovation

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When needed

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